e-XC Single-Stage, Double-Suction, Horizontal Split Case Pumps

General

1. This specification covers e-XC single-stage, double-suction, horizontal split case pumps for municipal and industrial applications such as power generation, oil and gas, manufacturing, water utilities, recreational facilities, and mining. Pumps will be manufactured by Xylem Water Solutions with ___ diameter discharge and ___ diameter suction. Each unit shall be furnished with a pump, base, coupling, coupling guard and driver unless otherwise specified.

Performance

1. The pump(s) shall be designed for and operated continuously under normal service.
2. Pump performance shall be ANSI/HI 14.6 and ISO 9906:2012 (Grade 2B) compliant.
3. Operation criteria:

<table>
<thead>
<tr>
<th>Max Working Pressure</th>
<th>Max Working Temperature</th>
<th>Checklist (select one)</th>
</tr>
</thead>
<tbody>
<tr>
<td>175 psig [12 BAR]</td>
<td>250°F [121°C]</td>
<td></td>
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<tr>
<td>400 psig [27.5 BAR]</td>
<td>250°F [121°C]</td>
<td></td>
</tr>
<tr>
<td>450 psig [31 BAR]</td>
<td>250°F [121°C]</td>
<td></td>
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<tr>
<td>Other:</td>
<td>Other:</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Design Pressure</th>
<th>Flow</th>
<th>TDH</th>
<th>Speed</th>
<th>Max Shutoff Head</th>
<th>NPSH_{R} at Rated Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>psig [BAR]</td>
<td>GPM [m^3/hr]</td>
<td>ft. [m]</td>
<td>RPM</td>
<td>ft. [m]</td>
<td>ft. [m]</td>
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4. The pumped liquid is ___________________________ with a specific gravity of __________.

Product Specifications

1. Rotation when looking at the pump from the pump end.
   a. Clockwise
   b. Counterclockwise
2. Impeller
   a. The impeller shall be double-suction enclosed type, hydraulically and dynamically balanced, keyed to the shaft, and fixed in the axial position. Impeller shall be fit with two impeller wear rings of material identical to the impeller. Wear rings shall be easily replaceable.
   b. Impeller shall be made of:

<table>
<thead>
<tr>
<th>Impeller Material</th>
<th>Checklist (select one)</th>
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<tbody>
<tr>
<td>ASTM A743 CF8 (304 SS)</td>
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</tbody>
</table>
3. Volute Casing
   a. The volute shall be of horizontal split case design with mounting feet integral cast into the bottom half of the casing. Suction and discharge flanges shall be on a common centerline in both horizontal and vertical planes. The volute shall include a priming port, gauge ports at inlet and discharge nozzles, drain ports, and a venting port. The upper casing shall be capable of being removed without disturbing piping connections or electrical motor connections. The casing shall be fitted with ASTM B584 C90300 bronze wear rings.
   b. The casing shall be of sufficient strength, weight, and thickness to ensure long life and reliable operation. The volute shall have smooth fluid passages large enough at all points to pass any size solid which can pass through the impeller and provide smooth unobstructed flow. The casing shall be hydrostatically tested to 1.5 times the maximum working pressure for 10 minutes.
   c. Volute shall be made of:

<table>
<thead>
<tr>
<th>Volute Casing Material</th>
<th>Checklist (select one)</th>
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<tbody>
<tr>
<td>ASTM A48 Cast Iron Class 35</td>
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<tr>
<td>ASTM A536 Ductile Iron 65-45-12</td>
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<tr>
<td>ASTM A743 CF8M (316 SS)</td>
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<tr>
<td>ASTM A743 Duplex SS</td>
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</tr>
<tr>
<td>ASTM A743 Super Duplex SS</td>
<td></td>
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<tr>
<td>Other:</td>
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</tbody>
</table>

4. External Flush Lines
   a. The pump shall be furnished with external flush lines mounted to the vent port located atop the upper casing. Flush lines shall feed directly to the seal chamber to lubricate and cool seal elements. Flush line elements shall be made of 304 stainless steel.

5. Shaft and Shaft Sleeves
   a. (Dry Shaft Configuration) ______
      i. The impeller shaft shall be rigid with a non-stepped design and provide high resistance to shaft deflection. The impeller shaft shall be AISI standard 5140 carbon steel and protected by 304 stainless steel shaft sleeves. The shaft
sleeves shall completely protect the shaft from fluid handled by the pump. A seal shall be established by an FKM rubber O-ring and PTFE gasket. The shaft sleeve shall be locked into place with a sleeve nut that is threaded onto the shaft.

b. (Wet Shaft Configuration) _____
i. The impeller shaft shall be 420 stainless steel, sleeveless in design, and shall be in direct contact with the working fluid of the pump.

6. Bearing Housings
   a. Bearing housings shall support heavy duty, single-row, ball bearings. Bearings shall be regreaseable. The inboard bearing will absorb thermal expansive forces while the outboard bearing will be locked into place to absorb radial and thrust loads. Bearings shall be replaceable without disturbing the system piping.
   b. Both bearing housings shall contain two drilled ports for temperature monitoring and three ports for dual-axis vibration monitoring.
   c. Bearings shall be designed for an L10 life of 100,000 hours at shutoff point.
   d. Bearing housings shall be sealed with cast iron labyrinth seals.
   e. The gap between the bearing housing and pump shall be fitted with a sheet metal shaft guard.

7. Baseplate
   a. Baseplate shall be structural steel or fabricated steel channel with fully closed sides and ends. Cross members shall be securely welded and the grouting area shall be fully open.
   b. Baseplate shall be field grouted.
   c. The combined pump, motor and baseplate assembly shall be sufficiently stiff to limit vibration.
   d. Baseplate shall be fitted with (8) motor alignment screws for standard motors above 215 frame size.

8. Coupling and Guard
   a. Couplings shall be flexible non-spacer type.
   b. Couplings shall be shielded by an ANSI B11.19-2010, OSHA 1910.219, and ISO 14120:2015 compliant coupling guard. The guard shall be sheet metal, painted orange and completely protect all rotating elements between the motor and pump.
   c. Coupling shall be factory aligned prior to shipment.

9. Pump Sealing
   a. (Seal sizes equal to or below 4 in.) _____
      i. Pump shall be equipped with a pair of externally flushed mechanical seal assemblies.
      ii. Seal assemblies shall be unbalanced unitized rubber bellow type.
      iii. Seal assemblies shall be Carbon/Silicon Carbide/EPDM where a carbon face rotates against a stationary Silicon Carbide face. Seal elastomers shall be made of EPDM rubber. Seal housing shall be 304 stainless steel construction.
      iv. The seal shall be rated for 175 psig (12 BAR) working pressure.
   b. (Seal sizes above 4 in.) _____
      i. Pump shall be equipped with a pair of externally flushed mechanical seal assemblies.
      ii. Seal assemblies shall be balanced metal pusher type.
      iii. Seal assemblies shall be Carbon/Silicon Carbide/EPDM where a carbon face rotates against a stationary Silicon Carbide face. Seal elastomers shall be made of EPDM rubber. Seal housing shall be 316 stainless steel construction.
      iv. The seal shall be rated for 450 psig (31 BAR) working pressure.
   c. (Other) _____
      i. Pump shall be equipped with a pair of externally flushed mechanical seal assemblies.
ii. Seal assemblies shall be ________________ type.

iii. Seal assemblies shall be __________/__________ where a __________ face rotates against a stationary __________ face. Seal elastomers shall be made of __________ rubber. Seal housing shall be __________ construction.

iv. The seal shall be rated for _______ psig (_______ BAR) working pressure.

10. Paint
   a. Pumps shall be painted with at least one coat of high-grade paint prior to shipment.

11. Testing
   a. Pumps shall be factory hydrostatically tested per Hydraulic Institute standards and name-plated before shipment.