

ITT

IM222

Ag./Irrigation

Goulds Pumps

Ag-Flo

Gasket Assembly Instructions

The 1¼ x 1½ x 9½, 2 x 2½ x 7, 5 x 6 x 7 and 6 x 8 x 9½ pumps use a casing gasket instead of an O-Ring to seal the pump casing.

Initial Gasket Installation (New Pump):

1. Inspect gasket to ensure that there are no creases or tears.
2. Inspect Motor adapter and Casing surfaces where gasket is to seal and ensure that surfaces are clean.
3. Place gasket on motor adapter. It may be necessary to hold gasket in place with petroleum jelly or gasket grease. Ensure the gasket is not creased and sets evenly on the motor adapter.
4. Place the casing on the motor bracket and tighten casing bolts.

Replacing the Casing Gasket:

1. Inspect gasket to ensure that there are no creases or tears.
2. Clean and scrap Motor adapter and Casing surfaces where gasket is to seal and ensure that surfaces are clean, before the new gasket is installed.
3. Place gasket on motor adapter. It may be necessary to hold gasket in place with petroleum jelly or gasket grease. Ensure the gasket is not creased and sets evenly on the motor adapter.
4. Place the casing on the motor adapter and tighten casing bolts.

Pump Model

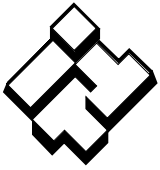
Pump Size	22BF	24BF	25BF	26BF
	1¼ x 1½ x 9½	2 x 2½ x 7	5 x 6 x 7	6 x 8 x 9½



Goulds Pumps is a brand of ITT Corporation.

www.goulds.com

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GOULDS PUMPS LIMITED WARRANTY

This warranty applies to all water systems pumps manufactured by Goulds Pumps.

Any part or parts found to be defective within the warranty period shall be replaced at no charge to the dealer during the warranty period. The warranty period shall exist for a period of twelve (12) months from date of installation or eighteen (18) months from date of manufacture, whichever period is shorter.

A dealer who believes that a warranty claim exists must contact the authorized Goulds Pumps distributor from whom the pump was purchased and furnish complete details regarding the claim. The distributor is authorized to adjust any warranty claims utilizing the Goulds Pumps Customer Service Department.

The warranty excludes:

- (a) Labor, transportation and related costs incurred by the dealer;
- (b) Reinstallation costs of repaired equipment;
- (c) Reinstallation costs of replacement equipment;
- (d) Consequential damages of any kind; and,
- (e) Reimbursement for loss caused by interruption of service.

For purposes of this warranty, the following terms have these definitions:

- (1) "Distributor" means any individual, partnership, corporation, association, or other legal relationship that stands between Goulds Pumps and the dealer in purchases, consignments or contracts for sale of the subject pumps.
- (2) "Dealer" means any individual, partnership, corporation, association, or other legal relationship which engages in the business of selling or leasing pumps to customers.
- (3) "Customer" means any entity who buys or leases the subject pumps from a dealer. The "customer" may mean an individual, partnership, corporation, limited liability company, association or other legal entity which may engage in any type of business.

THIS WARRANTY EXTENDS TO THE DEALER ONLY.



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SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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